Work Orde Friday, June 10,		530 :57 AM											Page 1
Item ID: Revision ID:	D3462-042			 	Accept					Setup	Start		
Item Name:	Bracket Asser	mbly									Stop		
Start Date: Required Date:	6/10/2011	Start Qty Req'd Qty				Cust Item I Customer:	I D :					110011101	
Reference:		1 ()		1 148 111 8181 1881		Customer.							
Approvals:	Process Pla	an:	K	Date:///Ola-10	Tooling: SPC (Y/N):		ate:			Run	Start Stop		
Sequence ID/ Work Center II	D	Operation Descriptio			Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accep Qty	t Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Re	vision Nbr								····	··· ·· · · ·		
D3462	Rev	v C											
100 Large Fab		Large Fab	⁄lemo		0.00				A	- 11	63	0 ((X3)
Large Fab		1	Veld assem	ibly as per dwg D3462									

110

Quality Control

QC9- Inspect visual per QSI004- Fusion Welds

Memo

Memo

0.00

0.00

120

Quality Control

QC5- Inspect part completeness to step on W/O

0.00 Sulozloy

Dart Aerospa	ce Ltd	
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W/O:			V	ORK ORDER CHA	NGES					
DATE	STEP	PRO	OCEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		,								
Part No		PAR #:	Fault Ca	tegory:	NCI	R: Yes N	lo DQ /	A:	Date:	
	Re	esolution:	Disposit	ion:	QA	: N/C Clo	sed:		Date: _	
NCR:			WORK OR	DER NON-CONFOR	RMANCE	(NCR)				
DATE	STEP	Description of NC			Section B	0:	Verific	ation	Approval	Approval
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng	on	Sign & Date	Secti	on C	Chief Eng	QC Inspector
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Work Order ID 70530

Friday, June 10, 2011 11:43:57 AM



Page 2

Item ID:

D3462-042

Accept



Setup Start



Revision ID:

Item Name:

Bracket Assembly

Start Date: Required Date: 6/15/2011

Start Qty: 4.00 6/10/2011

Req'd Qty: 4.00



Cust Item ID: Customer:

Reference:

Approvals:

Process Plan: ____

Date:_____

Tooling:

0.00

Date: Date:

Code

Start

Stop

Stop



Sequence ID/

Date:

SPC (Y/N):

Set Up/

Run Hours

Tool ID

Tool # Plan

Accept Qty

Reject Qty

Run

Reject Insp. Number Stamp

Work Center ID

130

Powdercoat

Powder Coating



Quality Control

Operation Description

White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

START TIME:

QC3- Inspect Part Finish

0.00

Memo

Memo

0.00

150

Packaging

Memo

0.00

Packaging

Identify as per dwg & Stock Location: ST 198A

Dart Aerospace Li	ta
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W/O:			WC	RK ORDER CHANG	ES					
DATE	STEP	PRO	OCEDURE CHAI	NGE	В	у	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	•	PAR #:	Fault Cate	jory:	_ NCR: \	es N	o DQ	A :	_ Date: _	
	R	esolution:	Disposition	n:	_ QA: N/	C Clo	sed:		Date: _	
NCR:			WORK ORDI	R NON-CONFORMA	NCE (N	ICR)				
DATE	CTED	Description of NC		Corrective Action Section			Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		ign & Date	Secti		Chief Eng	QC Inspector
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NOTE D	<u></u>	<u> </u>								

Work Order ID 70530

Friday, June 10, 2011 11:43:57 AM



Page 3

Item ID:

D3462-042

Accept

Setup Start

Stop



Revision ID:

Item Name:

Required Date: 6/15/2011

Bracket Assembly

Start Date:

6/10/2011

Start Qty: 4.00

Req'd Qty: 4.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Operation

Description

Date: ____

Date: Tooling:

SPC (Y/N):

Set Up/

Run Hours

Tool ID

Date:

Date:

Run

Start Stop

Sequence ID/

Quality Control

Work Center ID

160

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

Tool # Plan

Accept Qty Code

Reject Qty

Reject Number Stamp

Insp.

Dart	Aeros	pace	Ltd

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W/O:			W	ORK ORDER CHANGES	5		_		``
DATE	STEP	PROC	EDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	_ Fault Cate	egory:	NCR: Yes	No DQ	A:	_ Date: _	
	R	esolution:						Date:	
NCR:		W	ORK ORE	ER NON-CONFORMAN	CE (NCR)			
DATE	STEP	Description of NC		Corrective Action Section I		Verific	cation	Approval	Approval
	O.L.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti	ion C	Chief Eng	QC Inspector
									

Picklist Print

Friday, June 10, 2011 11:44:03 AM

Work Order ID: 70530

Parent Item:

D3462-042

Parent Item Name: Bracket Assembly



Start Date: 6/10/2011

Required Date: 6/15/2011

Page 1

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP REV. A 05.11.18 NEW ISSUE

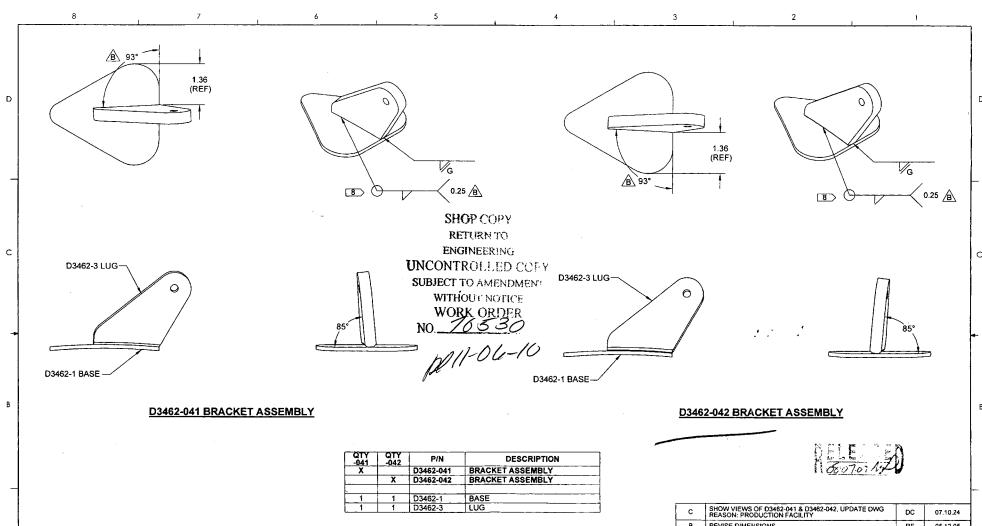
EC

esr rev B 08.07.15 ecn 1049 EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3462-1 BRACKET ASSEMBLY		Manufactured	No			100	Each	9.0000	1 	4 EZ	116-7	30	
				Location		Loc	<u>Otv</u>	Loc Code					
				WA023	60912		9 9		_	3	<u>-</u> -	•	
D3462-3	II 1881	Manufactured	No			100	Each	8.0000	1 (100) 100)	4			
Lug ;)				•				E	116-	38	
				Location	1	Loc	<u>Oty</u>	Loc Code		٠			i.
				WA023	61718		8		_	3	_		

Dart	Aeros	pace	Ltd
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W/O:			WC	RK ORDER CHANG	ES				
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No.	•	. DAD #.	Foult Cotos	70m/r	NCD. Voc	No DO		Deter	<u></u>
rait NO		PAR #:							
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NCR:			WORK ORDI	ER NON-CONFORMA	NCE (NCR)			,
DATE	STEP	Description of NC		Corrective Action Section		Verific	ation	Approval	Approval
DAIL	SILF	Section A	Initial Action Description Chief Eng Chief Eng		Sign & Date	Section C		Chief Eng	QC Inspector
	-								



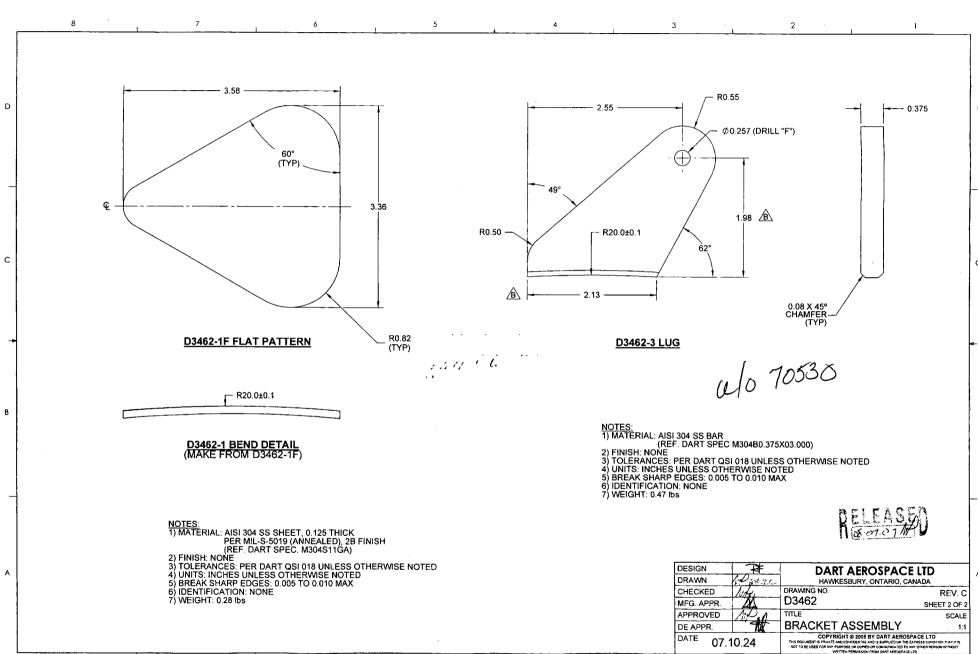
NOTES: 1) MATERIAL: N/A 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3462-041" OR "D3462-042"
USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 0.75 lbs (TYP)
8) WELDING: PER DÄRT QSI 004

DESIG	DAPT AFPOSP	ACEL	TD
REV.	DESCRIPTION	BY	DATE
Α	NEW ISSUE	RF	05.09.20
В	REVISE DIMENSIONS	RF	05.12.05
С	SHOW VIEWS OF D3462-041 & D3462-042, UPDATE DWG REASON: PRODUCTION FACILITY	DC	07.10.24

DESIGN DRAWN	MP MODE	DART AEROSPACE HAWKESBURY, ONTARIO, CAI		
CHECKED	10P	DRAWING NO.	REV. C	
MFG. APPR.	AN	D3462	SHEET 1 OF 2	
APPROVED	100	TITLE	SCALE	
DE APPR.	-#	BRACKET ASSEMBLY	1:2	
DATE 07.1	10.24	COPYRIGHT 6 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS MID COMMISSIONAL AND IS SUPPLIED AN THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PHYRODE OF COMES ON COMMISSIONED TO NAY OTHER PRESON METHOUS.		

Dart Aerospace Ltd

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DATE	STEP	Description of NC Section A	f *A* - 4	В	Sign & Verification		Approval	Approval	
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DATE	STEP	Description of NC			Section B	Verification		ation	Approval Approval	
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